

I313

CUTTING OIL

This product is a water soluble non-hazardous and non-rancid oil for use in a variety of cutting, forming, tapping, drawing and threading applications. This cutting oil will not promote corrosion or discoloration of the work material. It will provide lubricity and cooling to the tool and work piece.

Cutting Oil will extend the life of the cutting tool significantly, keep machines and machinists clean and reduce maintenance time.

The use of Cutting Oil eliminates the need for post machining solvent baths. Wash materials in a dilution of 1:30 parts of water.

Dilute product as required and use immediately. Do not store diluted product in equipment for extended periods. Drain unused product after equipment use.

| Operations | Cutting Oil | Water |
|--------------|-------------|----------|
| Forming | 1 Part | 10 Parts |
| Deep Drawing | 1 Part | 10 Parts |
| Tapping | 1 Part | 10 Parts |
| Threading | 1 Part | 10 Parts |

Active rust inhibition occurs when diluted with up to 30 parts of water.

DO NOT FREEZE

September 11, 2019



Intertek